INSTRUCTIONS FOR MAKING THE CHAIN STITCH.

Place special needle plate marked Chain Stitch in machine.

Remove the bobbin case, turn the head of machine back, then turn the machine the same direction as in sewing until the point of needle almost enters the needle plate hole. Remove the shuttle race cover and shuttle, using the chain stitch shuttle instead, then replace the shuttle race cover. See that the needle is left in position as directed until the change is made.

In starting to sew, place the thread under the presser-foot or hold for one or two stitches.

Regulate the upper Tension the same as lock stitch. Use length pf stitch from 1 to 3.

To turn a corner, stop with the take-up raised to the highest point; raise the presser-foot and turn the work. But as you have only the thread acting as a pivot upon which to turn it, the work will become displaced from the position where the needle was withdrawn; therefore, readjust the work so that the needle will enter it at the proper distance from the last stitch, let the presser-foot down, and proceed.

To remove the work, have the take-up at its highest point, slack the thread and cut it, leaving it one inch or more long next the goods. Raise the presser-foot and pull the work out toward you.

Never use special needle plate marked chain stitch for the lock stitch.

Never run the machine in the wrong direction when threaded.

The chain stitch shuttle cannot be used on machines under No. 44,200. It has been necessary to make a change in the shuttle race, shuttle race cover and pull-off to make the chain stitch work properly.

WHITE SEWING MACHINE COMPANY.

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